



## OCGLTR Recommended Machine Setup and Cleaning During and Post Cleanup

### Machine setup

- If experiencing excessive needle breaks, try running at a slower speed. Recommended speed on a Barudan is 500 rpm.
- Due to the thickness of the material, the recommended needle size is 75/11.
- Glitter will have some shed. To reduce the impact, take extra care when hooping and when removing the hoop after embordering.
- In reverse, also make sure to carefully remove the hoops from the hat to not disturb the glitter material.

### Machine cleanup during and post run

- Some glitter buildup in the bobbin case is normal. We recommend checking periodically - after every three runs. Also check the bobbin for glitter.
- Glitter can be blown out with compressed air or using Car Putty Gel for detailing when necessary.
- When the run is completed, we recommend a full cleaning of the bobbin case as described above.
- We also recommend cleaning the presser feet with a long Q-tip.



**Caution: When using any form of heat on the glitter material be aware that it will heat up and should be handled with care.**